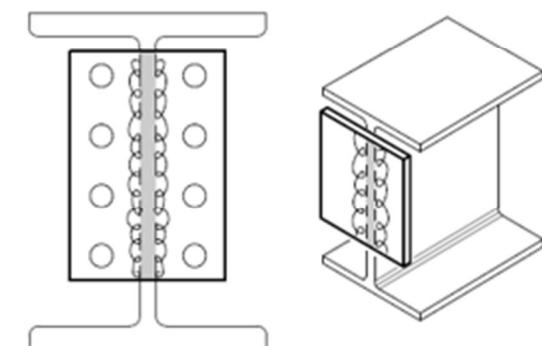
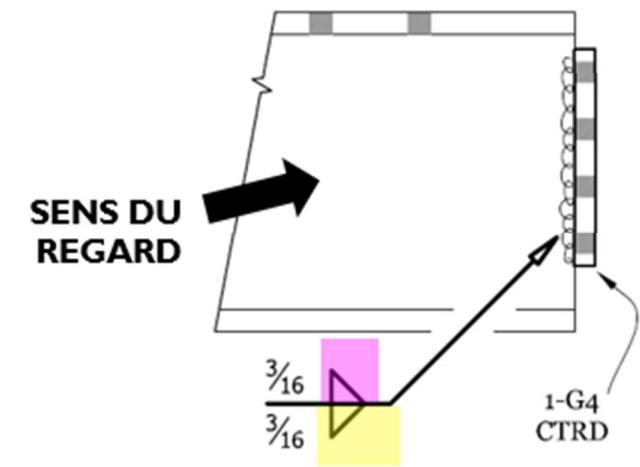
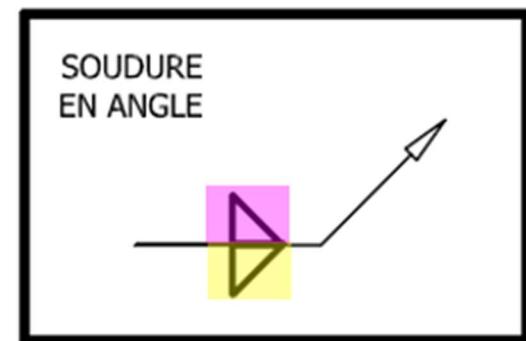
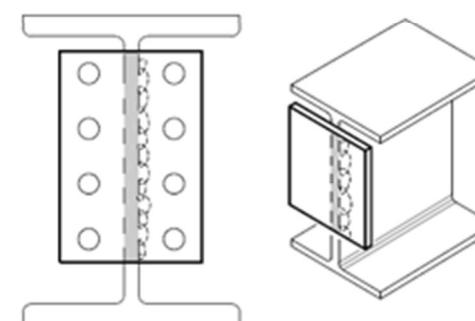
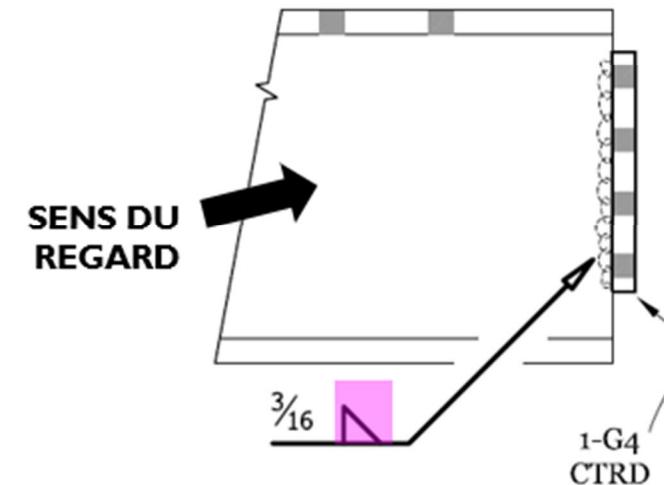
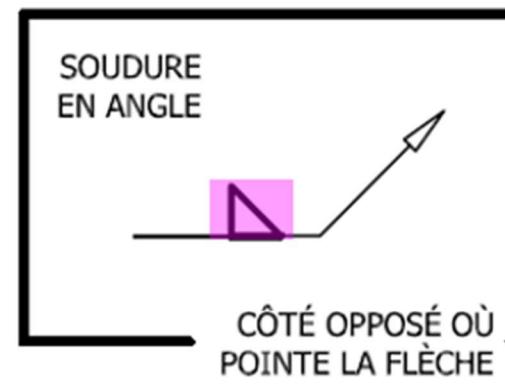
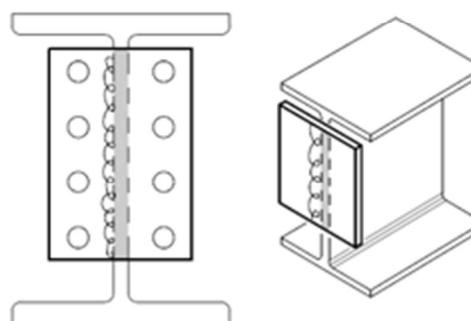
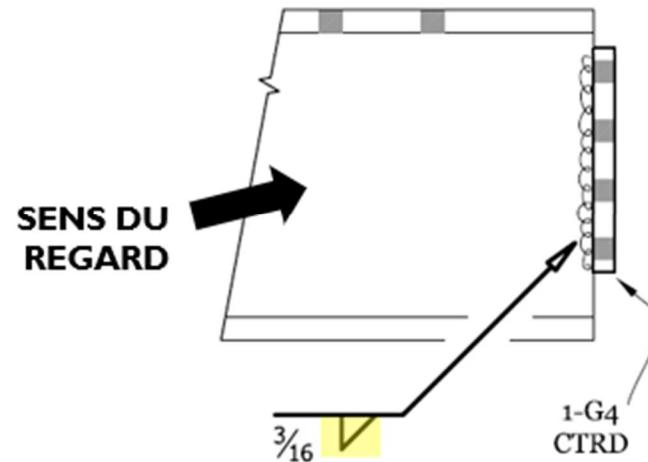
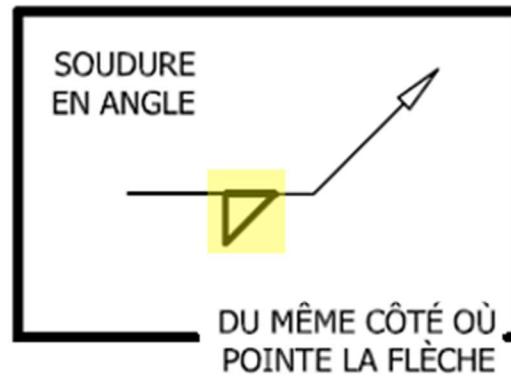


Soudures & Cordons de soudure

Soudures

Manuel

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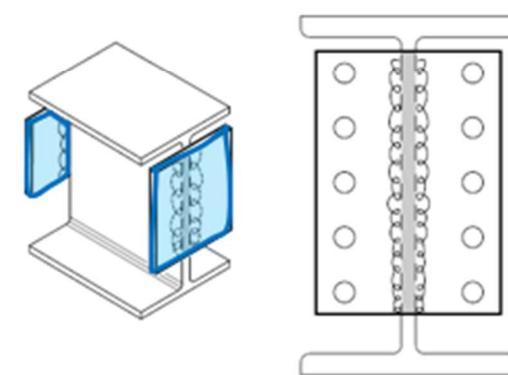
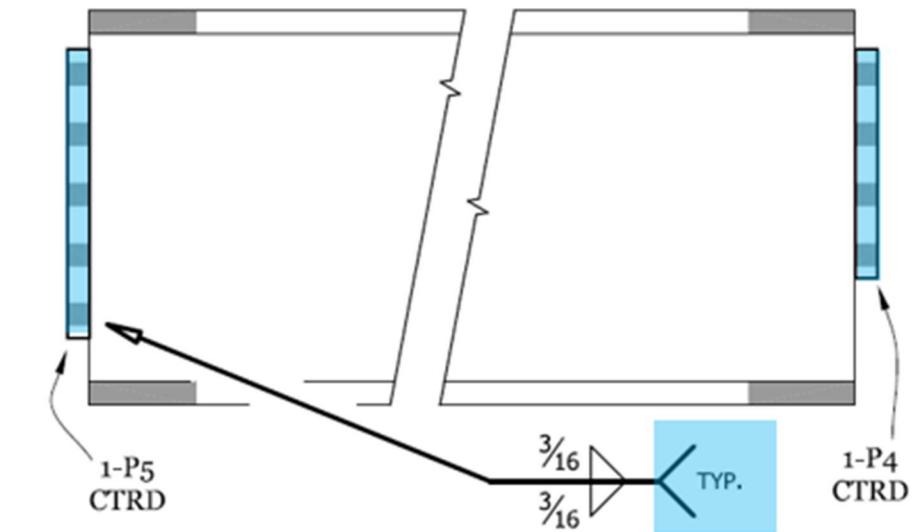
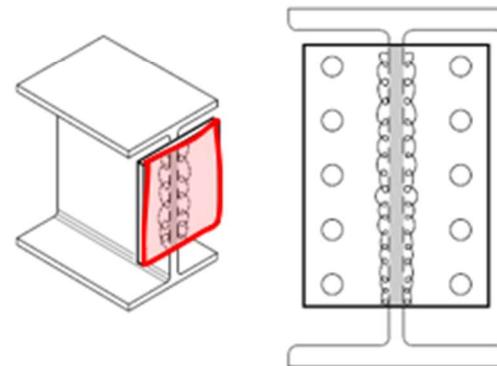
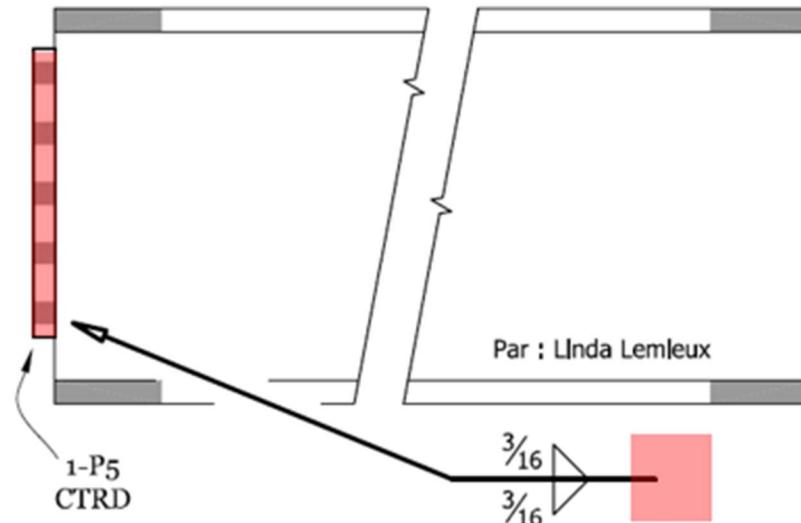
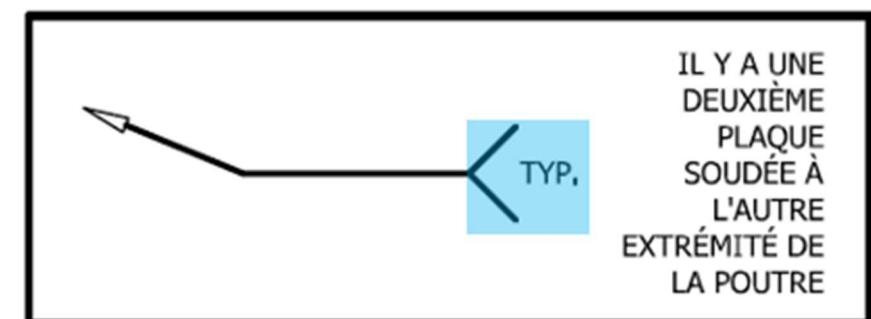
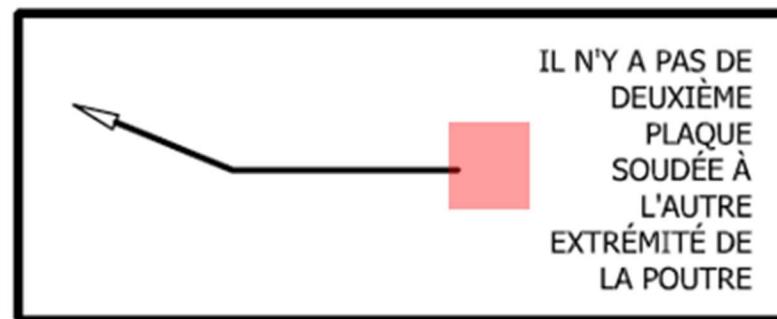
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SOUDURES & CORDONS DE SOUDURE

SOUDURES

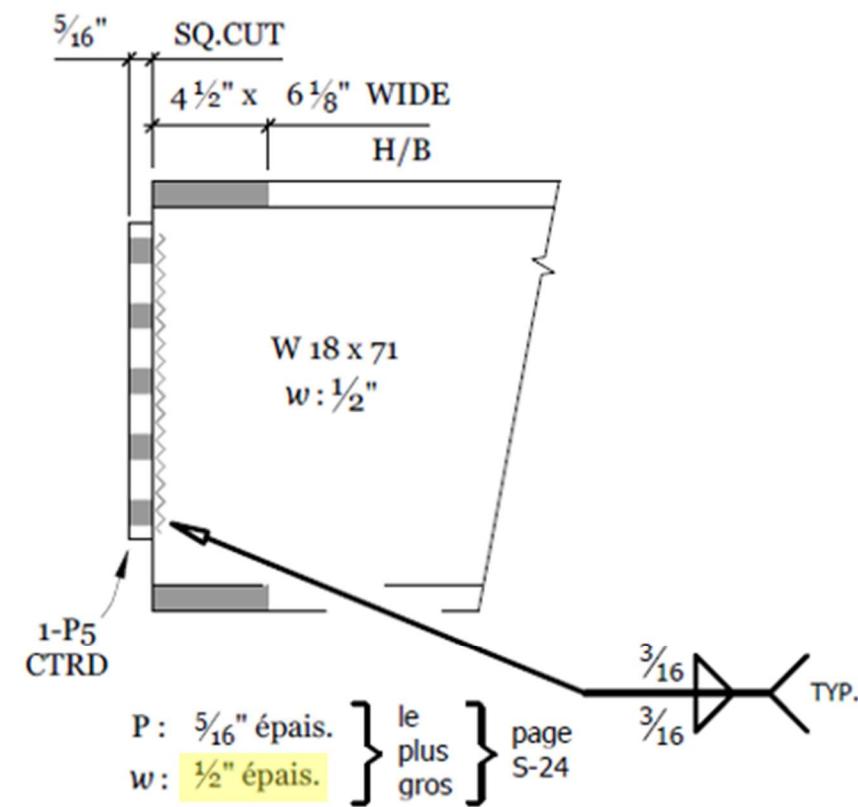
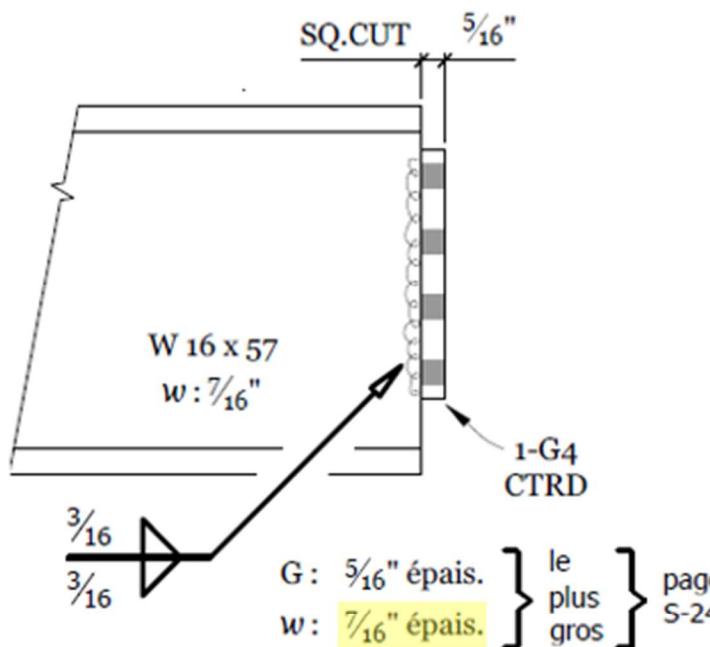
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CORDON DE SOUDURE

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comparaissons				
	$\frac{x}{2}$	$\frac{x}{4}$	$\frac{x}{8}$	$\frac{x}{16}$
$\frac{1}{2}$		$\frac{2}{4}$	$\frac{4}{8}$	$\frac{8}{16}$
$\frac{5}{16}$	$0.63\frac{1}{2}$	$1.25\frac{1}{4}$	$2.5\frac{1}{8}$	
$\frac{7}{16}$	$0.88\frac{1}{2}$	$1.75\frac{1}{4}$	$3.5\frac{1}{8}$	

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Convention de dessin PAGE S-24

		cordon de soudure
de	0 jusqu'à	$\frac{1}{2}$ " Incl.
		$\frac{3}{16}$ "

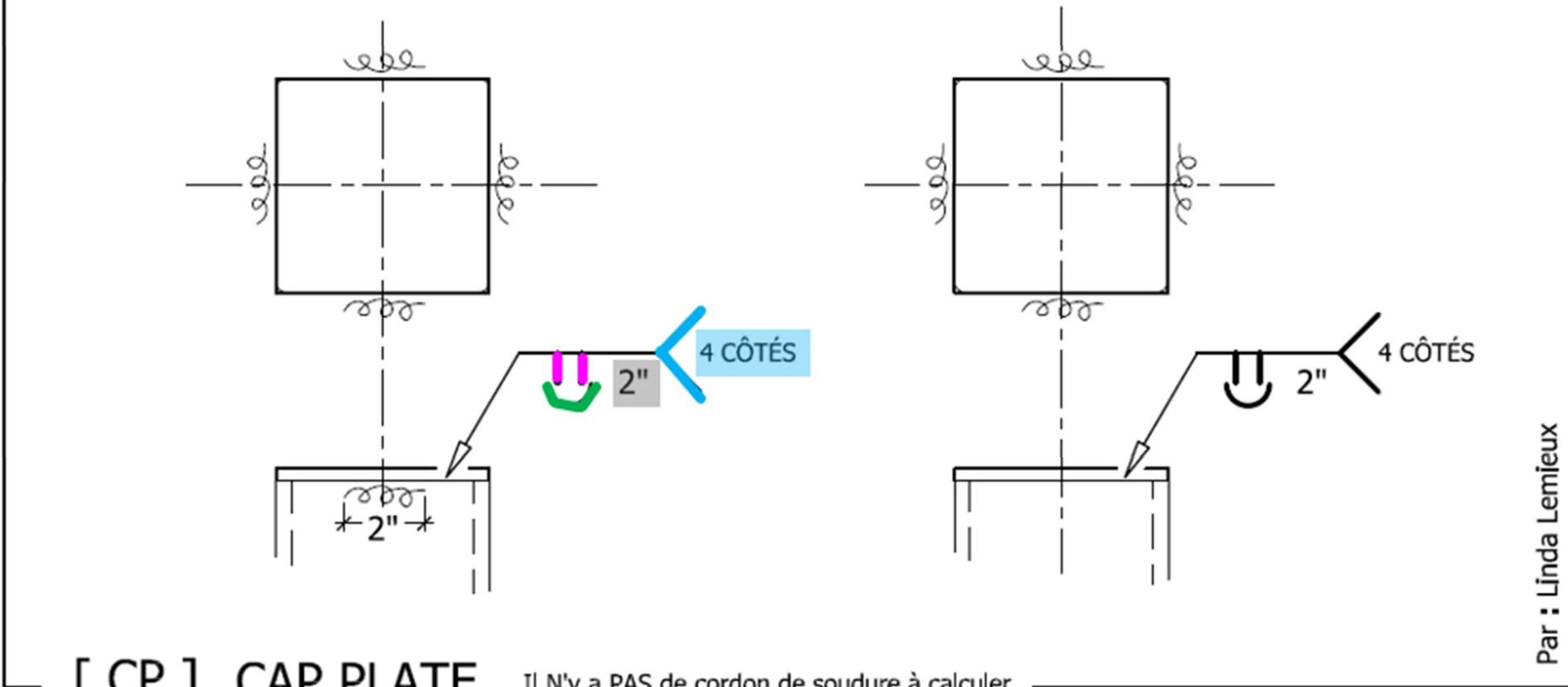
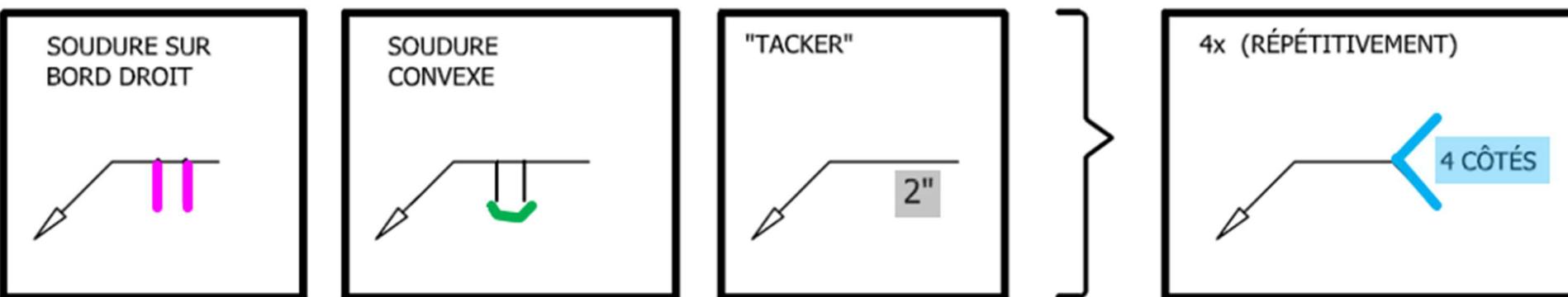
 $\frac{7}{16}$ " < $\frac{1}{2}$ "

Soudures & Cordons de soudure

Soudures

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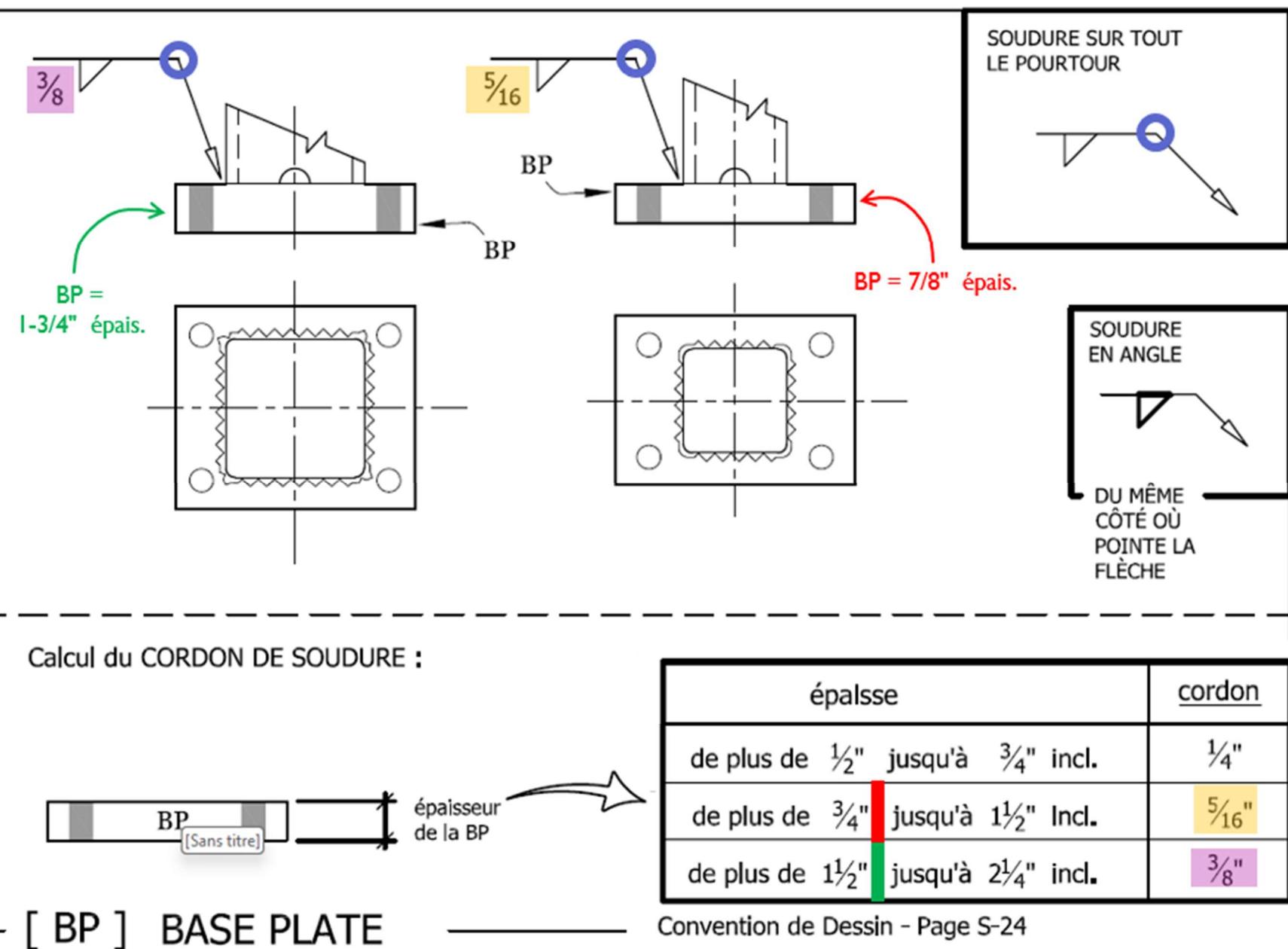
Soudures & Cordons de Soudure

Soudures & Cordon

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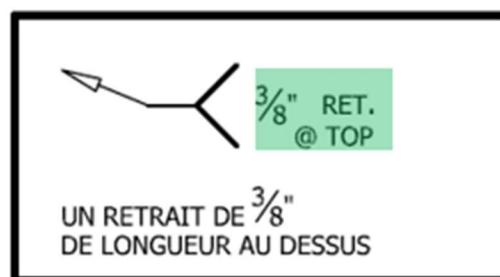
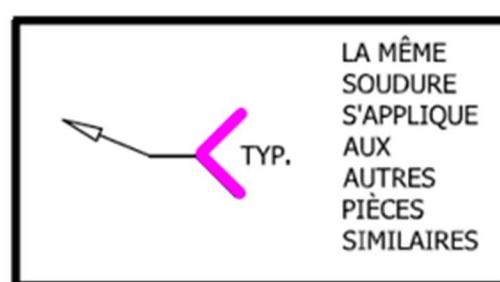
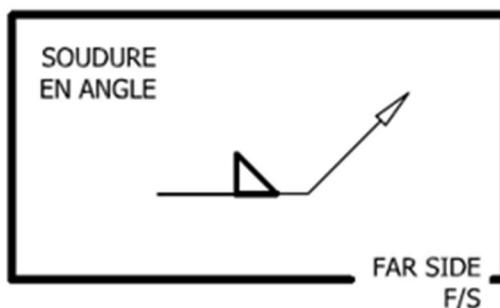
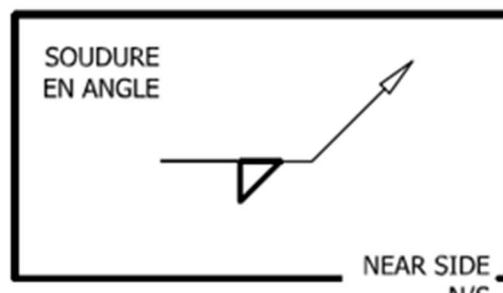
comparais	
$\frac{3}{8}$	$\frac{5}{16}$
$1.25\frac{1}{2}$	$2.5\frac{1}{4}$
$1.88\frac{1}{2}$	$3.75\frac{1}{4}$

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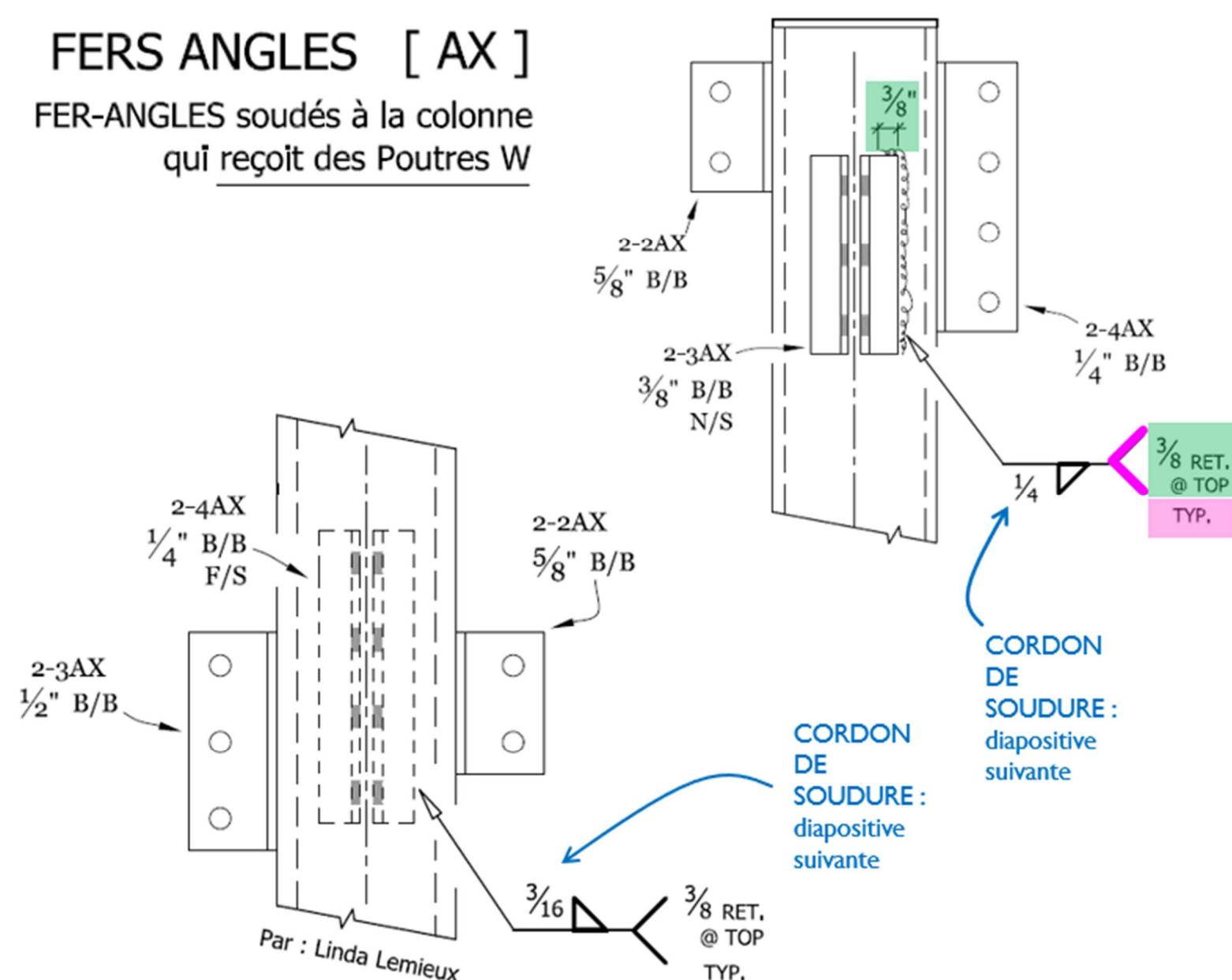


SOUDURES & CORDONS DE SOUDURE

SOUDURES

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FERS ANGLES [AX]

FER-ANGLES soudés à la colonne
qui reçoit des Poutres W

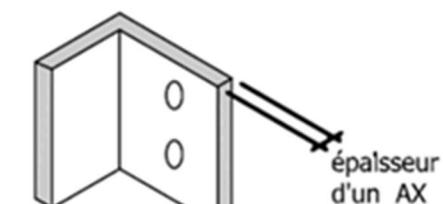
SOUDURES & CORDONS DE SOUDURE

CORDONS
des fers
angles
AXMANUEL
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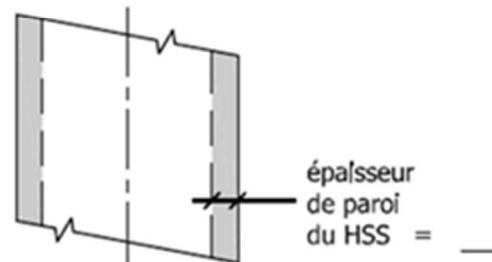
$3/8'' < 1/2''$
 $3/8''$ ——————
 $9/16''$ ——————
 $9/16'' > 1/2''$
 $9/16'' < 3/4''$

épaisseur de pièce :	cordon :
de 0 jusqu'à $1/2''$ incl.	$3/16''$
+ de $1/2''$ jusqu'à $3/4''$ Incl.	$1/4''$
+ de $3/4''$ jusqu'à $1\frac{1}{2}''$ incl.	$5/16''$

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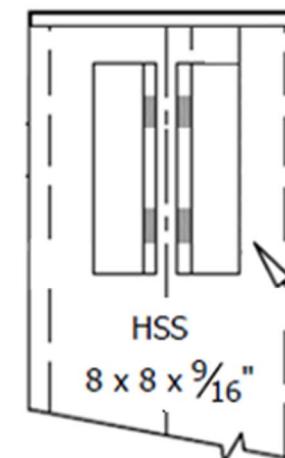
épaisseur
d'un AX
= toujours
 $5/16''$



épaisseur
de paroi
du HSS =

Utiliser le plus gros des deux

AX : $5/16''$ épais.
 w : $9/16''$ épais.
 le plus gros
page S-24



HSS
 $8 \times 8 \times 9/16''$

$1/4$
 $3/8$ RET.
@ TOP
TYP.

AX : $5/16''$ épais.
 w : $3/8''$ épais.
 le plus gros
page S-24



HSS
 $8 \times 8 \times 3/8''$

$3/16$
 $3/8$ RET.
@ TOP
TYP.

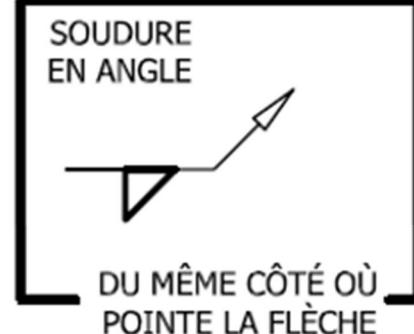
Soudures & Cordons de Soudure

Soudures

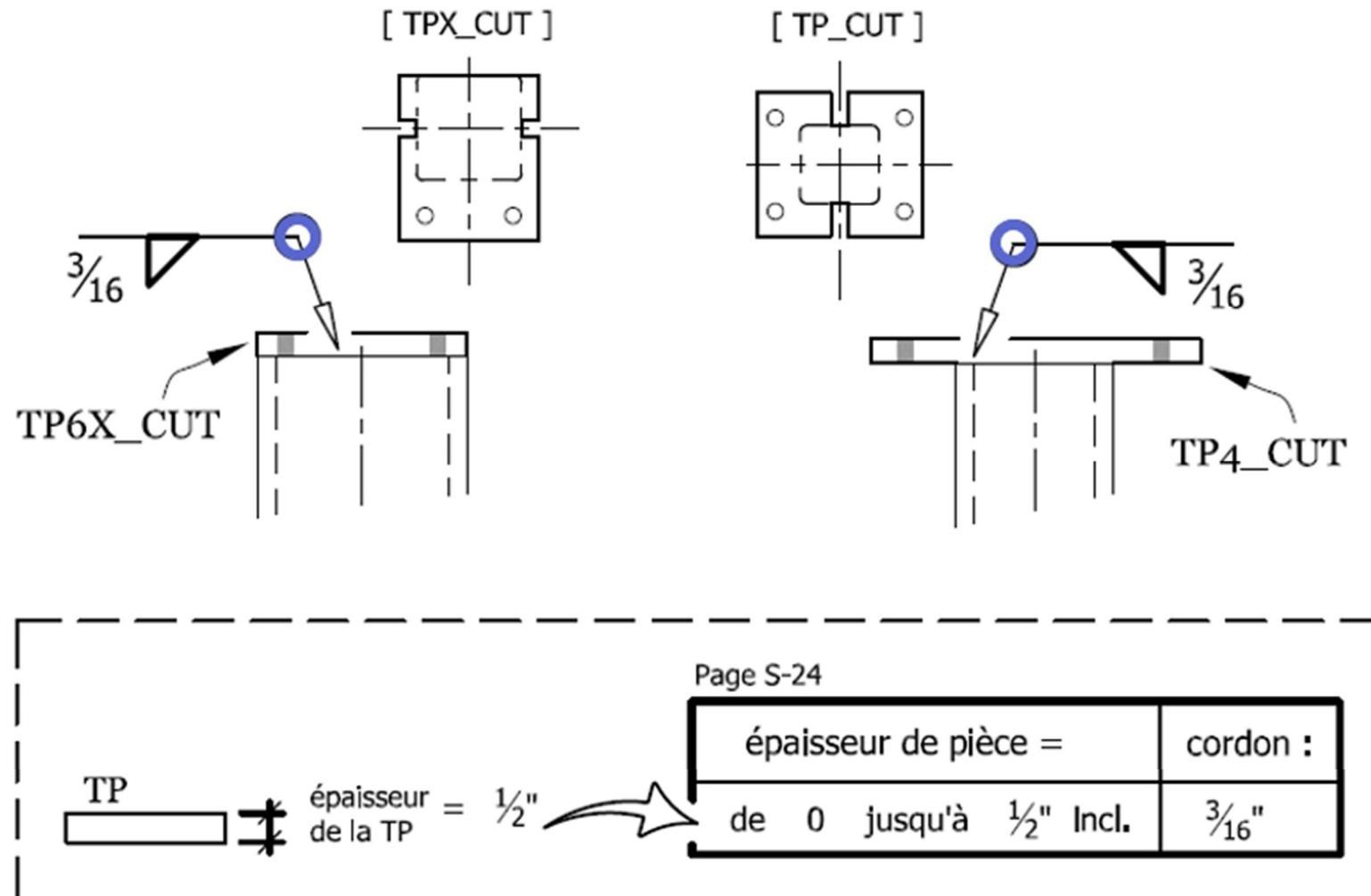
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[TP] TP PLATE



Par : Linda Lemieux



SOUDURES & CORDONS DE SOUDURE

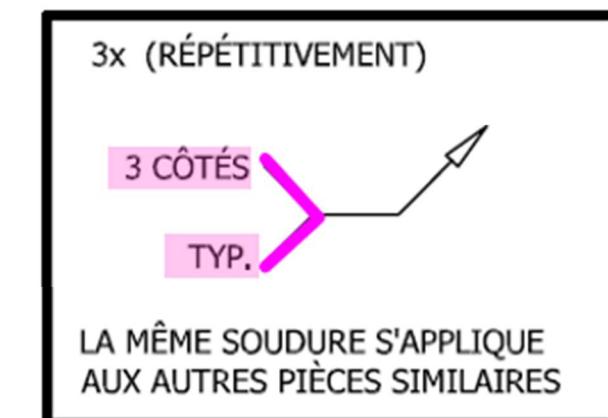
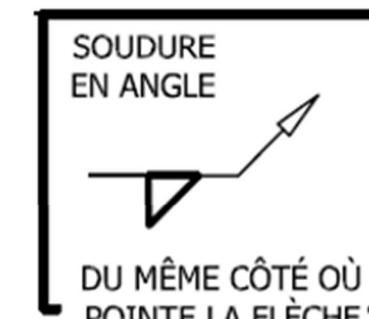
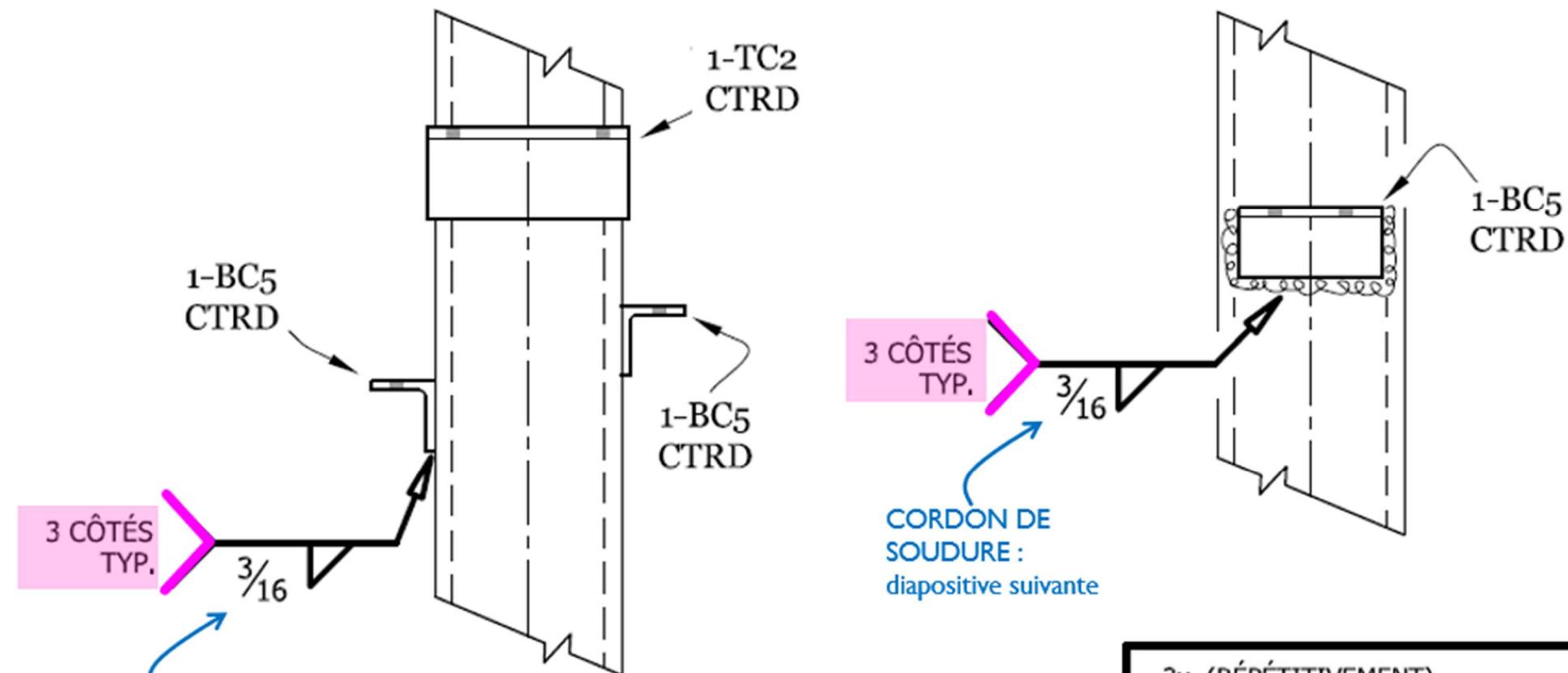
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[BC-5]
[TC-2]

FERS ANGLES



SOUDURES & CORDONS DE SOUDURE

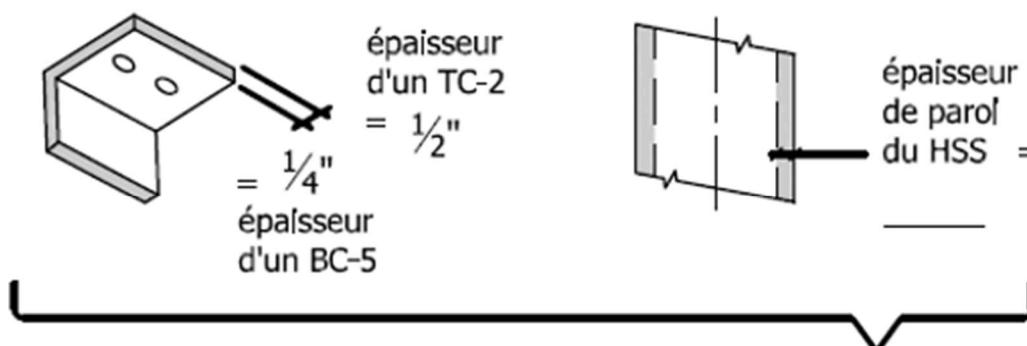
CORDONS
des fers
angles
BC5 / TC2

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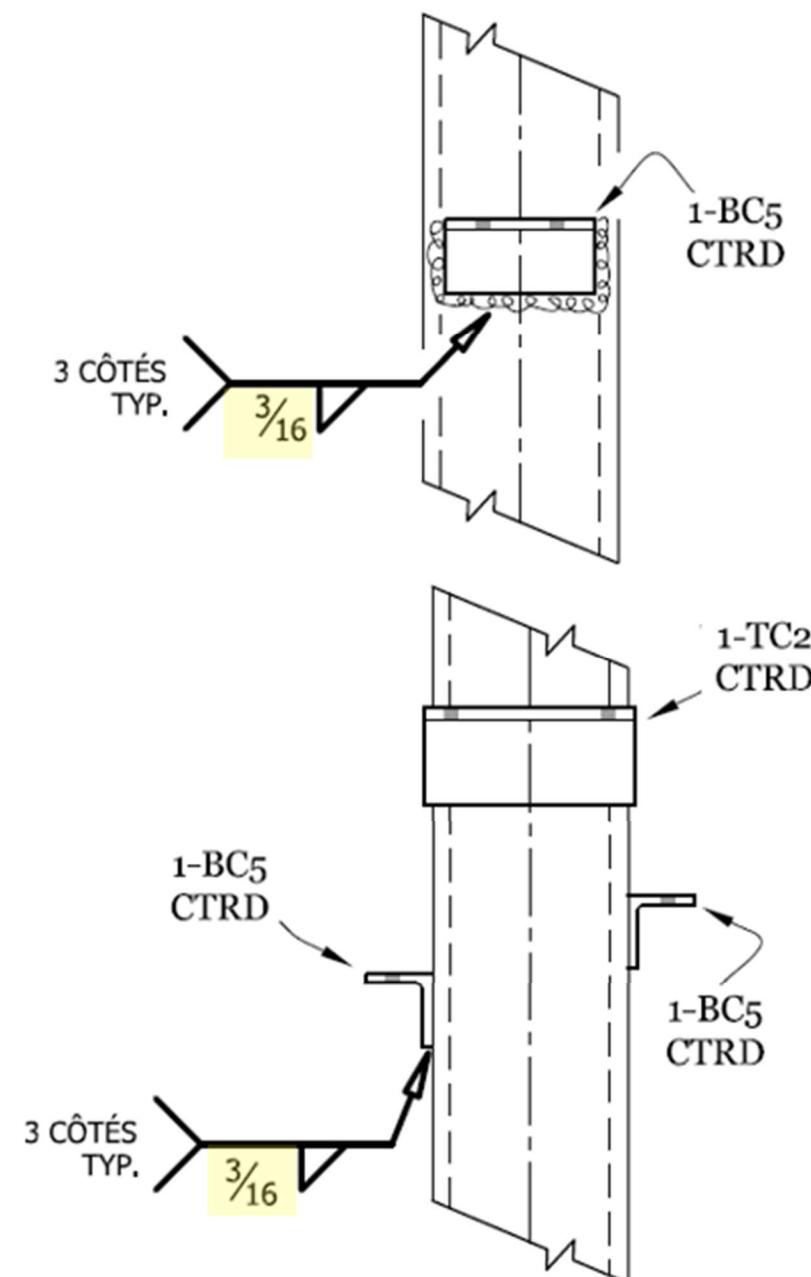
[BC-5]
[TC-2]

FERS ANGLES



épaisseur de la pièce :	cordon :
0 à $\frac{1}{2}$ " incl.	$\frac{3}{16}$ "
+ de $\frac{1}{2}$ " à $\frac{3}{4}$ " Incl.	$\frac{1}{4}$ "
+ de $\frac{3}{4}$ " à $1\frac{1}{2}$ " incl.	$\frac{5}{16}$ "
+ de $1\frac{1}{2}$ " à $2\frac{1}{4}$ " incl.	$\frac{3}{8}$ "
+ de $2\frac{1}{4}$ " à 6" incl.	$\frac{1}{2}$ "

Utiliser le
plus gros
des deux



**VALIDER VOTRE
COMPRÉHENSION
AVEC LES EXERCICES
DE LA PAGE 83**